# Q-Model <br> Series 320 <br> <br> Ice Cube Machine 

 <br> <br> Ice Cube Machine}


THE RIGHT CLIMATE FOR LEADERSHIP

- Up to $310^{*}$ lbs. (141 kgs.) daily ice production
*Production rating outside the scope of ARI Satndard 820.
- Only 22" ( 55.88 cm ) wide
- Stainless steel exterior with the fit and finish of an appliance
- Rugged, corrosion-free base
- Patented cleaning and sanitizing technology
- New batch water system delivers better ice cube formation
- R-404A CFC-free refrigerant
- Warranty
- 5-year parts and 5-year labor coverage on ice machine evaporator
- 5-year parts and 3-year labor coverage on ice machine compressor - 3 year parts-and-labor coverage on all other ice machine, dispenser, and storage bin components


ISO 9001
Quality
System
Certified

## Manitowoc Q-Model 320 Series

A seamless blend of thoughtful design, new technology and rugged construction.

| Model | Cube size | Ice production 24 hours |  | Power $k W h / 100 \mathrm{lbs}$. |
| :---: | :---: | :---: | :---: | :---: |
|  |  | lbs. | kgs. |  |
| QR-0320A | regular | 205 | 93 | 8.5 |
| QR-0321W | regular | 240 | 109 | 6.3 |
| QD-0322A | dice | 220 | 100 | 7.9 |
| QD-0323W | dice | 260 | 118 | 5.9 |
| QY-0324A | half-dice | 220 | 100 | 7.9 |
| QY-0325W | half-dice | 260 | 118 | 5.9 |

Water usage/100 lbs./45.4 kgs. of Ice
Potable Water: 27.5 gallons, 104.9 liters
Water-cooled Condenser: 215 gallons, 813.9 liters

- Order ice storage bin separately.
- " A " or " W " following model number indicates "Air" or "Water" condensing unit.

Certified in Accordance with ARI Automatic Commercial Ice-Cube Machines (Batch-Type) Certification Program, which is based on ARI Standard 810

## Ice Machine Electric

$115 / 60 / 1 .(208-230 / 60 / 1$ also available. For $230 / 50 / /$ see 50 cycle literature.)
Minimum circuit ampacity:
Air-cooled - 11.2 amps . Water-cooled - 10.5 amps .
Maximum fuse size: Air and Water-cooled - 15 amps .
HACR-type circuit breakers can be used in place of fuses.

## Specifications

BTU Per Hour:
4,600 (average) 6,200 (peak)
Compressor:
Nominal rating: $1 / 2 \mathrm{HP}$
Cupra-Nickel Condenser:
(Water-cooled models) Adds protection from corrosive water elements. Operating Limits:

- Ambient Temperature Range: $35^{\circ}-110^{\circ} \mathrm{F}\left(1.7^{\circ}-43.3^{\circ} \mathrm{C}\right)$
- Water Temperature Range: $33^{\circ}-90^{\circ} \mathrm{F}\left(0.6^{\circ}-32.2^{\circ} \mathrm{C}\right)$
- Water Pressure Ice Maker Water In: Min. $20 \mathrm{psi}(137.9 \mathrm{kPA})$ Max. 80 psi ( 551.1 kPA)
- Condenser Inlet Water In: (Water cooled only)
Min. 20 psi ( 137.9 kPA ) Max. $150 \mathrm{psi}(1,034.2 \mathrm{kPA})$


Regular
$1^{1 / 8^{\prime \prime}} x 1^{118^{\prime \prime}} \times 7 / 8^{\prime \prime}$
(2.86 $\times 2.86 \times 2.22 \mathrm{~cm}$ )


| 24-HOUR P |  |  |  | WATER-COOLED UNIT |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| air temp | water temp |  |  | air temp | water temp |  |  |
| F | $50^{\circ}$ | $70^{\circ}$ | $90^{\circ}$ | F | $50^{\circ}$ | $70^{\circ}$ | $90^{\circ}$ |
| ${ }^{\circ} \mathrm{C}$ | $10^{\circ}$ | $21^{\circ}$ | $32^{\circ}$ | ${ }^{\circ} \mathrm{C}$ | $10^{\circ}$ | $21^{\circ}$ | $32^{\circ}$ |
| $70^{\circ}$ | 310 | 290 | 270 | $70^{\circ}$ | 300 | 280 | 250 |
| $21^{\circ}$ | 141 | 132 | 123 | $21^{\circ}$ | 136 | 127 | 114 |
| $80^{\circ}$ | 280 | 260 | 240 | $80^{\circ}$ | 290 | 270 | 240 |
| $27^{\circ}$ | 127 | 118 | 109 | $27^{\circ}$ | 132 | 123 | 109 |
| $90^{\circ}$ | 240 | 220 | 200 | $90^{\circ}$ | 280 | 260 | 230 |
| $32^{\circ}$ | 109 | 100 | 91 | $32^{\circ}$ | 127 | 118 | 104 |

$\dagger$ Production for Dice and Half Dice cubes. Regular cube is $7 \%$ less than chart and $\mathrm{kWh} / 100 \mathrm{lbs}$. increases $7 \%$.

| Space-Saving Designs |  | $\begin{aligned} & Q-320 \\ & S-320 \end{aligned}$ | $\begin{aligned} & Q-320 \\ & S-420 \end{aligned}$ |
| :---: | :---: | :---: | :---: |
|  | Height | $\begin{gathered} 59.50 " \\ 151.13 \mathrm{~cm} \end{gathered}$ | $\begin{gathered} 71.50 " \\ 194.31 \mathrm{~cm} \end{gathered}$ |
|  | Width | $\begin{gathered} 22.00^{\prime \prime} \\ 55.90 \mathrm{~cm} \end{gathered}$ | $\begin{gathered} 22.00^{\prime \prime} \\ 55.90 \mathrm{~cm} \end{gathered}$ |
|  | Depth | $\begin{gathered} 34.00 " \\ 86.30 \mathrm{~cm} \end{gathered}$ | $\begin{gathered} 34.00^{\prime \prime} \\ 86.30 \mathrm{~cm} \end{gathered}$ |
|  | Bin Storage | 210 lbs . 95 kgs . | 310 lbs . 141 kgs. |

Height includes adjustable bin legs $6.00^{\prime \prime}$ to 7.00 ", ( 15.24 to 17.78 cm ) set at 6.00 " $(15.24 \mathrm{~cm}$ ). For comparison purposes multiply ARI capacity by $1.3(30 \%)$ to arrive at approximate "Application Rating Capacity."


Installation Note - Minimum Installation Clearance: TopSides are 8" (20.32 cm), Back is $5^{\prime \prime}(12.7 \mathrm{~cm})$.


